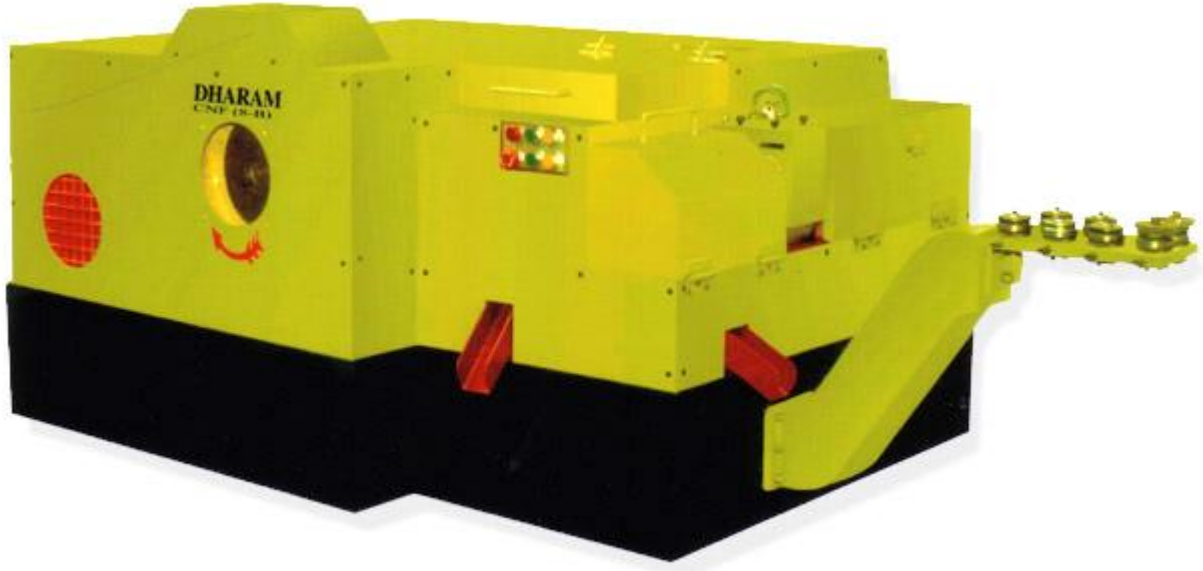




DALJIT ENGINEERING WORKS

AUTOMATIC 5-6 STATION COLD FORMER



• SPECIFICATIONS

| Specifications | DEW-8B | DEW-11B | DEW-17B | DEW-19B | DEW-24B | DEW-33B | DEW-36B |
|--------------------------|-----------------------|-----------------------|------------------------|------------------------|-----------------|------------------------|----------------------|
| No. of Forging Station | 5S/6S | 5S/6S | 5S/6S | 5S/6S | 5S/6S | 6S | 6S |
| Cut of Length. MAX.(mm) | 6 | 8 | 12 | 14 | 18 | 30 | 30 |
| Cut of Dia. MAX.(mm) | 8 | 10 | 14 | 19 | 24 | 32 | 36 |
| Kick Out Length MAX.(mm) | 10 | 15 | 18 | 25 | 20 | 40 | 40 |
| Dies Pitch (mm) | 38 | 50 | 60 | 70 | 100 | 140 | 150 |
| Ram Stoke (mm) | 40 | 50 | 60 | 70 | 110 | 146 | 190 |
| Forging Power (Ton) | 26 | 55 | 105 | 190 | 220 | 420 | 560 |
| Product Size | 1/8"-3/16" (M3-M5) | 3/16"-1/4" (M5-M6) | 5/16"-3/8" (M8-M10) | 3/8"-1/2" (M10-M12) | 5/8" M14-M16 | 3/4"-7/8" (M20-M22) | 7/8"-1" (M22-M24) |
| Max. Output (Pcs/Min) | 275 | 235 | 150 | 125 | 110 | 75 | 65 |
| Main Motor (HP) | 7.5 | 15 | 20 | 25 | 50/60 | 100 | 150 |
| Lubricating Motor (HP) | 1/2 | 1 | 2 | 2 | 3 | 3 | 5 |
| Approx.Weight(Ton) | 2.7/3 | 3.7/5 | 7.5 | 13.5 | 24/ 26 | 42 | 50 |

No Responsibility Is Taken For This Data, Which May Be Altered As Improvement In Manufacture Dictate.