



DALJIT ENGINEERING WORKS

AUTOMATIC 3-4 STATION COLD BOLT FORMER



• SPECIFICATIONS

Description	CBF-63S	CBF-84S	CBF-134S
NO.OF FORGING STATION	3	4	4
FORGING LOAD	28,000	60,000	120,000
MAX.CUT-OFF DIA	Ø8	Ø10	Ø15
MAX.CUT-OFF LENGHT	90	75	140
MAX.OUT PUT	150	125	90
P.K.O. STROKE	12	16	20
K.O. STROKE	70	52	102
MAIN SLIDER	110	106	200
MAIN MOTOR	7.5	20	40
CUT-OFF DIE DIA	Ø28	Ø53	Ø63
MAIN DIE DIA.	Ø50*80L	Ø60*80L	Ø86*135L
DIE PITCH	60	80	98
PUNCH DIA	Ø40*90L	Ø45*95L	Ø60*130L
MACHINE NET WT(APPROX)	6,000	8,000	21,000
NORMAL SIZE OF BOLT	4-6	5-8	8-12.7
SHANK LENGTH OF BLANK	12~70	15~50	20~100
L x W x H	2670x1500x1375	3300x3000x1700	4300x2725x2100

NOTE: All sizes are in metric (MM)

No Responsibility Is Taken For This Data, Which May Be Altered As Improvement In Manufacture Dictate.