

P.V. Forge Pvt. Ltd.

Manufacturer of Standard & Special Cold Forged Fasteners



P.V. Forge Pvt. Ltd. (an ISO9001:2015 certified unit) is a high quality and precision manufacturer of cold forged nuts, bolts, standard and special fasteners/auto components located in Rohtak (Haryana), India. With a humble start around a decade ago, today P.V. Forge enjoys a valuable position as direct supplier to Tier-1s/Tier-2s of leading OEMs in India. Expanding our scope, we are direct suppliers to Tier-1s of white goods manufacturing OEMs as well.

Vision

To be a leading supplier of standard and special cold forged nuts, bolts and auto components

Mission

- Enhance customer satisfaction by adopting world class manufacturing processes
- Continually improve Quality and productivity
- On time delivery
- Cost effectiveness
- Employee involvement and training

Values

- Customer First
- Accountability
- Inclusion
- Integrity

Infrastructure



Tooling

In House Tool Room including EDMs enables us to develop routine and NPD items' tooling in a short span of time. This helps us to meet our production targets and achieve success in New Product Developments.

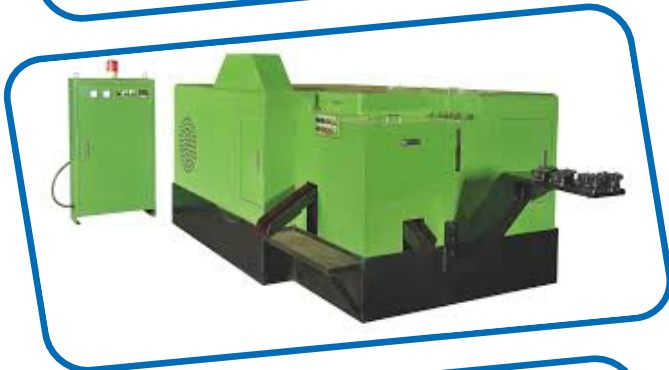
Cold Forging

State of the art imported multi-station nut formers (5 and 6 stations), part formers (6 and 7 stations) and bolt makers (3 and 4 stations) enables us to develop complex and critical items through cold forging route thus eliminating the need for redundant secondary operations. Diameters of items range from 5mm to 24 mm with maximum length upto 300 mm.



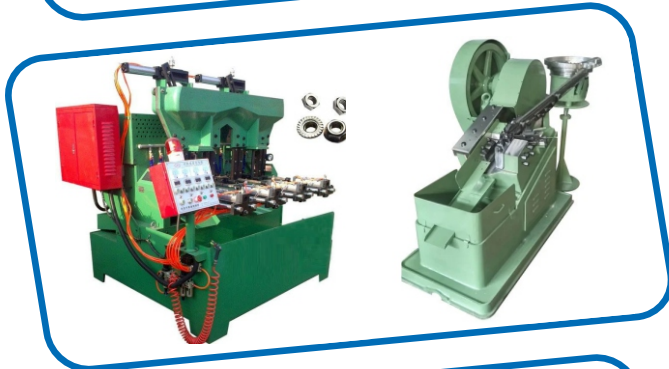
Tapping and Rolling

Complete Tapping and Rolling set up including imported high speed thread tapping and rolling machines. Imported taps and rolling dies are used to produce uniform threads with specified tolerances.



Heat Treatment

Continuous and Shaker Hearth Carburizing, Hardening and Tempering Furnaces to ensure the uniformity in terms of hardness of the products.



Machining

To meet the close tolerances of the critical items, CNC Turning Centres have been installed.

Surface Treatment

We provide surface treatments, such as Zinc Plating, Zinc Nickel, Zinc Iron, Geomet, Hot Dip Galvanization, etc to attain high quality surface finish.



Testing

Testing devices like Hardness Tester, Profile Projector, Plating Thickness Tester, etc enables us to minimize and control the likely defects occurring during manufacturing processes. Scheduled and timely calibration of these testing instruments and devices further strengthens the quality objective.

Product Range



RM Grades-

1010, 1018, 1022, 1045, 10B21, 15B25, 10B35, 4135, 4140, EN8D, SCM435, S45C etc

Tier-2 Suppliers To



**ROYAL
ENFIELD**

TVS

TATA

BAJAJ

Hero

EICHER

ESCORTS

NEW HOLLAND
AGRICULTURE

JOHN DEERE

Godrej

LG

SAMSUNG

**HERO
FUTURE
ENERGIES**
planet positive power

Future Plans

- Expand footprints in special cold forged components
- Complete the ongoing construction of 50000 sq. ft. new modern forging unit as per international standards by 2024
- Addition of multistation part formers & Bolt Makers
- In house machining center
- Automation in production and packing
- Target Turnover of Rs.18 cr in FY23-24 & Rs.24 cr in 2024-25

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