



DALJIT ENGINEERING WORKS

AUTOMATIC 3-4 STATION COLD BOLT FORMER



• SPECIFICATIONS

Description	CBF-63S	CBF-84S	CBF-134S
NO.OF FORGING STATION	3	4	4
FORGING LOAD	28,000	60,000	120,000
MAX.CUT-OFF DIA	Ø8	Ø10	Ø15
MAX.CUT-OFF LENGHT	90	75	140
MAX.OUTPUT	150	125	90
P.K.O. STROKE	12	16	20
K.O. STROKE	70	52	102
MAIN SLIDER	110	106	200
MAIN MOTOR	7.5	20	40
CUT-OFF DIE DIA	Ø28	Ø53	Ø63
MAIN DIE DIA.	Ø50*80L	Ø60*80L	Ø86*135L
DIE PITCH	60	80	98
PUNCH DIA	Ø40*90L	Ø45*95L	Ø60*130L
MACHINE NET WT(APPROX)	6,000	8,000	21,000
NORMAL SIZE OF BOLT	4-6	5-8	8~12.7
SHANK LENGTH OF BLANK	12~70	15~50	20~100

NOTE: All sizes are in metric (MM)

No Responsibility Is Taken For This Data, Which May Be Altered As Improvement In Manufacture Dictate.